

Amendments to the Claims

Claims 1-6 (Canceled).

Claim 7 (Currently amended): A thin film chip resistor resistant to moisture without use of metallic tantalum and without use of a screen-printed moisture barrier comprising:
a substrate;

a single continuous metal thin film resistive layer directly attached to the substrate, the metal thin film layer being non-tantalum;
a non-tantalum chip resistor termination attached on each end of the metal thin film resistive layer;

an outer moisture barrier consisting of tantalum pentoxide directly overlaying and contacting the metal thin film resistive layer between the terminations and without covering the terminations for reducing failures due to electrolytic corrosion under powered moisture conditions; and

the outer moisture barrier formed from deposition of tantalum oxide-pentoxide on the metal thin film resistive layer without covering the terminations and not through oxidation of tantalum.

Claim 8 (Original): The thin film resistor of claim 7 wherein the metal film layer is an alloy containing nickel.

Claim 9 (Original): The thin film resistor of claim 7 wherein the metal film layer is an alloy containing chromium.

Claim 10 (Original): The thin film resistor of claim 7 wherein the metal film layer is a nickel-chromium alloy.

Claim 11 (Canceled).

Claim 12 (Original): The thin film resistor of claim 7 wherein the tantalum pentoxide layer is overlaid by sputtering.

Claim 13 (Currently amended): A nickel-chromium alloy thin film chip resistor resistant to moisture without use of metallic tantalum and without use of a screen-printed moisture barrier comprising:

an alumina substrate;

a single nickel-chromium alloy thin film layer directly contacting the substrate;

a non-tantalum chip resistor termination attached on each end of the nickel-chromium alloy thin film;

an outer moisture barrier consisting of tantalum pentoxide directly overlaying and contacting the nickel-chromium alloy thin film layer between the terminations and without covering the terminations for reducing failures due to electrolytic corrosion under powered moisture conditions; and

the outer moisture barrier formed from deposition of tantalum oxide-pentoxide on the nickel-chromium alloy thin film layer without covering the terminations and not through oxidation of tantalum.

Claim 14 (Canceled).

Claim 15 (Currently amended): A nickel-chromium alloy thin film chip resistor resistant to moisture without use of metallic tantalum and without use of a screen-printed moisture barrier comprising:

an alumina substrate;

a single nickel-chromium alloy thin film layer directly contacting the substrate;

a non-tantalum chip resistor termination attached on each end of the nickel-chromium alloy thin film;

a passivation layer directly overlaying and contacting the nickel-chromium alloy layer;

an outer moisture barrier consisting of tantalum pentoxide directly overlaying and contacting the passivation layer between the terminations and without covering the terminations for reducing failures due to electrolytic corrosion under powered moisture conditions; and

the outer moisture barrier formed from deposition of tantalum ~~oxide-pentoxide~~ on the passivation layer without covering the terminations and not through oxidation of tantalum.

Claim 16 (Canceled).

Claim 17 (Currently amended): A thin film chip resistor resistant to failures due to electrolytic corrosion under powered moisture conditions without use of a tantalum nitride system and without use of a screen-printed moisture barrier, comprising:

a substrate;

a single thin film resistive element overlaid on the substrate;
a chip resistor termination attached on each end of the thin film resistive element; and
an outer moisture barrier consisting of tantalum pentoxide directly overlaying and contacting the
thin film resistive element without covering the terminations to reduce failures due to
electrolytic corrosion under powered moisture conditions.

Claim 18 (Previously presented): The thin film chip resistor of claim 17 wherein the outer moisture barrier prevents failure after MIL-STD-202 testing.

Claim 19 (Previously presented): The thin film chip resistor of claim 17 wherein the chip resistor termination is wrap around termination.

Claim 20 (Previously presented): The thin film chip resistor of claim 17 wherein the thin film resistive element is a metal thin film resistive element.

Claim 21 (Previously presented): The thin film chip resistor of claim 7 manufactured by: depositing the metal film resistive layer directly overlaying and attaching to the thin film chip resistor substrate; attaching the chip resistor termination on each end of the metal film resistive layer; and depositing the moisture barrier consisting essentially of a layer of tantalum pentoxide film overlaying the metal film resistive layer to reduce failures due to electrolytic corrosion under powered moisture conditions, the layer of tantalum pentoxide not being formed by natural oxidation of the metal thin film resistive layer.

Claim 22 (Previously presented): The nickel-chromium alloy thin film chip resistor of claim 13 manufactured by: depositing the alloy thin film layer directly contacting the alumina substrate; attaching the chip resistor termination on each end of the alloy thin film layer; and depositing the

moisture barrier consisting essentially of a layer of tantalum pentoxide film directly overlaying and contacting the alloy thin film layer to reduce failures due to electrolytic corrosion under powered moisture conditions, the layer of tantalum pentoxide not being formed by natural oxidation of the alloy thin film layer.

Claim 23 (Previously presented): The nickel-chromium alloy thin film chip resistor of claim 15 manufactured by: depositing the alloy thin film layer directly contacting the alumina substrate; attaching the chip resistor termination on each end of the alloy thin film layer; depositing the passivation layer directly overlaying the alloy thin film layer; and depositing the moisture barrier consisting essentially of a layer of tantalum pentoxide film directly overlaying and contacting the passivation layer to reduce failures due to electrolytic corrosion under powered moisture conditions, the tantalum pentoxide layer not being formed naturally by oxidation.

Claim 24 (Previously presented): The thin film chip resistor of claim 17 manufactured by: overlaying the resistive element on the substrate; attaching the chip resistor termination on each end of the thin film resistive element; and depositing the moisture barrier consisting essentially of a layer of tantalum pentoxide film overlaying the resistive element to reduce failures due to electrolytic corrosion under powered moisture conditions, the layer of tantalum pentoxide not being formed by natural oxidation of the resistive element.

Claim 25 (Currently amended): A thin film chip resistor, comprising:
a substrate;
a metal thin film resistive layer directly attached to the substrate;
a chip resistor termination attached on each end of the metal thin film resistive layer; and
an outer moisture barrier consisting essentially of tantalum pentoxide directly overlaying and attaching to the metal thin film resistive layer for reducing failures due to electrolytic corrosion under powered moisture conditions, the tantalum pentoxide not being formed

by natural oxidation of the metal thin film resistive layer; wherein the thin film chip resistor is manufactured by:

- (a) depositing a metal film resistive layer directly overlaying and attaching to a thin film chip resistor substrate;
- (b) attaching a chip resistor termination on each end of the metal film resistive layer; and
- (c) depositing the moisture barrier consisting essentially of a layer of ~~moisture barrier consisting essentially of a layer of~~ tantalum pentoxide film ~~overlaying onto~~ the metal film resistive layer ~~without enclosing the terminations~~ to reduce failures due to electrolytic corrosion under powered moisture conditions, the layer of tantalum pentoxide not being formed by natural oxidation of the metal thin film resistive layer.

Claim 26 (Currently amended): A thin film chip resistor, comprising:
a resistive substrate;
a metal thin film resistive layer directly attached to the substrate, the metal thin film being non-tantalum;
a chip resistor termination attached on each end of the metal thin film resistive layer;
a passivation layer directly overlaying the metal-thin film resistive layer;
an outer moisture barrier consisting of tantalum pentoxide directly overlaying the passivation layer ~~between the terminations and without covering the terminations~~ for reducing failures due to electrolytic corrosion under powered moisture conditions, the tantalum pentoxide layer not being formed naturally by oxidation wherein the thin film chip resistor is manufactured by:
(a) depositing the metal film resistive layer directly overlaying and attaching to the thin film chip resistor substrate;

- (b) attaching the chip resistor termination on each end of the metal film resistive layer;
- (c) depositing a passivation layer directly overlaying the metal-thin film resistive layer; and
- (d) depositing the moisture barrier consisting essentially of a layer of tantalum pentoxide film overlaying the passivation layer to reduce failures due to electrolytic corrosion under powered moisture conditions, the layer of tantalum pentoxide layer not being formed naturally by oxidation.